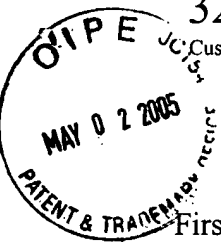


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Customer Number

Patent  
Case No.: 55758US002

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

First Named Inventor: FRITZ, PETER J.  
Patent No.: 6863596      Group Art Unit: 3723  
Dated: March 8, 2005      Examiner: Dung V. Nguyen  
Title: ABRASIVE ARTICLE

REQUEST FOR CERTIFICATE OF CORRECTION UNDER 37 CFR § 1.322

Attn: Certificate of Correction Branch  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

CERTIFICATE OF MAILING	
I hereby certify that this correspondence is being deposited with the United States Postal Service on the date shown below with sufficient postage as first class mail in an envelope addressed to: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.	
<u>April 28, 2005</u> Date	<u>Kathleen M. Sandvig</u> Signed by: Kathleen Sandvig

Dear Sir:

It is respectfully requested that a Certificate of Correction be issued in connection with the above-identified patent. The required text is submitted on the attached form.

Because the listed errors first occurred in the printed patent, and are not due to Applicant's mistake, no fee is required in connection with this Certificate of Correction.

Respectfully submitted,

April 28, 2005  
Date

By: Rick I. Franzen  
Rick I. Franzen, Reg. No.: 51,702  
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Office of Intellectual Property Counsel  
3M Innovative Properties Company  
Facsimile No.: 651-736-3833

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

Page 1 of 1

PATENT NO.: 6863596  
DATED: March 8, 2005  
FIRST NAMED INVENTOR: FRITZ, PETER J.

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 14

Line 62, delete the word "Gaul" and insert in place thereof - - Caul - -.

Column 15

Line 57, after "material" delete "," and insert in place thereof - - , - -.

Line 57, after "disc" delete "," and insert in place thereof - - ; - -.

Line 60-61, delete the words "be concentric with" and insert in place thereof - - define - -.

Line 61-64, after "aperture" delete ", wherein the fastener includes a plurality of penetrating members and further wherein each penetrating member pierces the backing plate from the grinding surface side." and insert in place thereof - - . - -.

Column 16

Line 3, after "therethrough" insert - - and - -.

Line 8-9, delete the words "be concentric with" and insert in place thereof - - define - -.

Line 11, after "aperture," delete "wherein the fastener includes a plurality of penetrating members and further wherein each penetrating member pierces the backing plate from the grinding surface side,"

Line 19, after "therethrough" insert - - and - -.

Line 24-25, delete the words "be concentric with" and insert in place thereof - - define - -.

Line 25-28, after "aperture," delete "wherein the fastener includes a plurality of penetrating members and further wherein each penetrating member pierces the backing plate from the grinding surface side,"

Column 17

Line 9, after "shaft;" insert - - and - -.

MAILING ADDRESS OF SENDER:

**OFFICE OF INTELLECTUAL PROPERTY COUNSEL  
3M INNOVATIVE PROPERTIES COMPANY  
3M CENTER - P.O. BOX 33427  
SAINT PAUL, MINNESOTA 55133-3427**

PATENT NO. 6863596

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